



CYLINDER HEAD

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3855813	1	Cylinder head	
2	3850844	6	Stud, Rocker arm	
3	3855810	6	Inlet valve, Standard	
4	3855809	6	Valve, 0.030 in. OS	
	3855808	6	Exhaust valve, Standard	
5	3855816	6	Valve cap, Intake valve spring	
6	3853648	6	Key, Exhaust	Missing on some engines
	3855814	6	Valve stem seal, Intake	
7	3855823	24	Key, Valve stem	
10	3855815	16	Valve spring	
11	3855811	12	Tappet	
12	3856124	10	Bolt, Cylinder head, 1¼ in	
	3856122	10	Bolt, Cylinder head, 3¼ in	
	3856123	4	Bolt, Cylinder head, 3 in	
13	3856118	12	Push rod, Rocker arm	
14	3854943	1	Rocker arm	
16	3853649	12	· Nut, Rocker arm	
17	3854949	1	Valve cover, Port	
	3854948	1	Valve cover, Starboard	
18	3854947	6	· Grommet, Valve cover	
19	3854944	1	Oil filler cap	
20	3854946	6	Screw, Valve cover	
21	3852104	2	Elbow, Valve cover	
22	3854299	2	Gasket, Cylinder head	
23	3852471	1	Plug, Engine block	
24	3854942	2	Gasket, Valve cover	Part of engine gasket kit
25	3856759	1	Spark plug kit, 6-pack	
	3851858	1	Spark plug kit, 24-pack	
26	3853311	1	Bracket	Port; rear
27	3852092	1	Clamp, Engine cable to cyl. head	
28	3853557	2	Screw, Lift bracket to engine	Rear, port
	3853557	1	Screw, Lift bracket to engine	Front, stbd
29	3855020	6	Grommet, Valve cover screw	
30	3852837	1	Clamp, P/S hoses to head	Port, rear